

Profile Setting Parameter	Value
Printer	XIP
Material Suggested	VeriDENT Try-in
Layer Thickness (mm)	0.050
Burn-In Exposure (sec)	50.0
Model Exposure (sec)	5.00
Light-Off Delay (sec)	0.5
Number of Burn-In Layers	5
Z Bleed Compensation (%)	0
Pixel Blur (px)	0
Build Style	FAST
Bottom Lift Height (mm)	3.5
Bottom Lift Velocity (mm/sec)	3.0
Bottom Retract Velocity (mm/sec)	2.0
Bottom Dwell (sec)	3.0
Model Lift Height (mm)	3.5
Model Lift Velocity (mm/sec)	4.0
Model Retract Velocity (mm/sec)	4.0
Model Dwell (sec)	0.5
Scaling Factor XY	0.006
Scaling Factor Z	0.005
Support Settings	
Support Type Beam	
XY Offset (mm) 1.000	
Support Layer Thickness (mm) 0.05	
Support Middle Beam Thickness (mm) 0.40	
Bottom Beam Thickness (mm) 0.45	
Top Beam Thickness (mm) 0.30	
Bottom Height (mm) 0.50	
Middle Height (mm) 1.00	
Top Height (mm) 1.00	